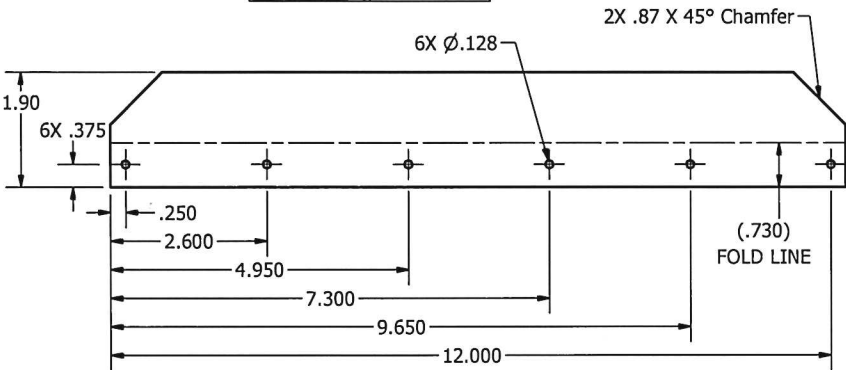


RELEASE DATE 2023.04.11 - REF ECR 506

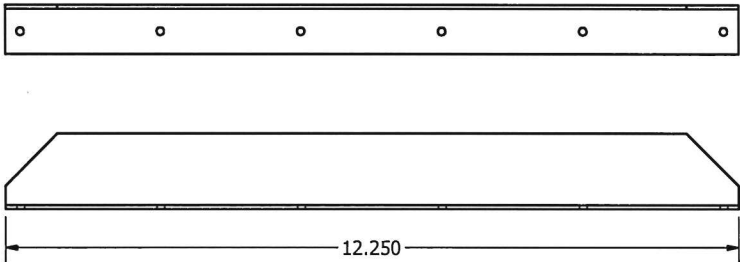
MATERIAL: 2024-T3 ALUMINUM PER QQ-A-250/5, QQ-A-250/4, QQ-A-200/3, AMS 4037, AMS 4152, AMS 4164, OR AMS 4165.
ALT MATERIAL: 6061-T6 OR 6061-T651 PER QQ-A-250/11, QQ-A-200/8, QQ-A-225/8, AMS 4025, AMS 4027, AMS 4117, AMS 4128, AMS 4128, AMS 4150 OR AMS 4173
FINISH: ANODIZE PER MIL-A-8625 TYPE II CLASS 2. COLOR: OPTIONAL

MANUFACTURING BEND TABLE (REFERENCE)	
PUNCH	#10
DIE	#1
DIM	0.730
DEG.	76°

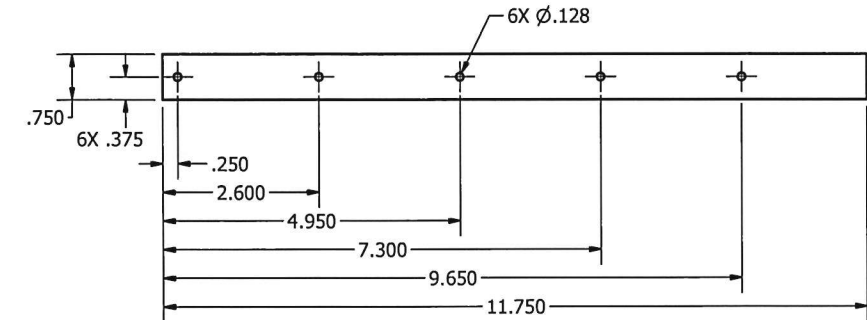
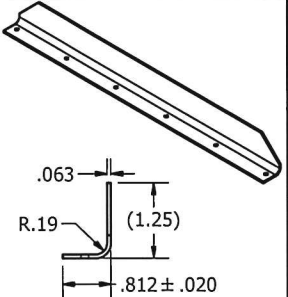
REVISION HISTORY					
DATE	REV	DESCRIPTION	AUTHOR	CHECKED BY	APPROVED
03/13/91	N/C	INITIAL RELEASE	NLH	REB	REB
01/21/92	A	ELIMINATED 2X .128 HOLES & -2 BRKT.	REB	REB	REB
03/16/92	B	ADDED DIM .87 TO -1 PART	REB	REB	REB
04/26/01	C	ADDED FLAT PATTERN	MR	LS	MR
12/12/08	D	R0.188 WAS R.250. FINISH WAS EPOXY POLAMIDE	REB	LS	REB
10/26/20	E	ADDED REV BLOK "BY" COLUMN & MANUFACTURING BEND TABLE; FIXED POLYAMIDE SPELLING	ZA	LS	ZA
4/20/22	F	REFORMATTED DRAWING. ADDED ADDITIONAL ACCEPTABLE MATERIAL SPECS. LOOSENED .128 HOLE TOLERANCES.	DT	ZA	DT



-1 FLAT PATTERN



-1 BRACKET



-3 BRACKET

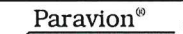
BREAK ALL SHARP EDGES

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UNLESS OTHERWISE SPECIFIED
DRAWING INTERPRETED
PER ASME Y14.100-2004
DIMENSIONS INTERPRETED
PER ASME Y14.5-2009
DIMENSIONS IN INCHES
SURFACE ROUGHNESS: R_a
REMOVE BURRS & BREAK EDGES
0.005 TO 0.015
X ± .1
XX ± .01
XXX ± .005
ANGLES ± 1°
THREADS
INTERNAL: CLASS 2B
EXTERNAL: CLASS 2A

APPROVALS	DATE
DRAWN DT	4/20/22
CHECKED ZA	4/20/22
APPROVED DT	4/20/22

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DO NOT SCALE DRAWING		SHEET 1 OF 1		



THIRD ANGLE
PROJECTION